



woodline shade solutions



we didn't invent shade... we just perfected it

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Manufacturers of world class parasols and outdoor furniture for the past thirty years...

Since entering the market back in 1990, Woodline has been supplying a comprehensive range of top-quality, price-competitive OEM parasols and outdoor furniture for the local and international market. Well-known brands and contract market customers have benefited from our premium grade screen printing and latex digital printing, providing excellent branding opportunities for commercial applications.

Every aspect of our shade systems and furniture has been designed and produced to the highest standards possible for strength and longevity. We only use high grade non-corrosive materials for our frames and structures, such as lightweight aluminium, ultra weather-resistant eucalyptus (sourced only from sustainable forests), and stainless steel for its remarkable strength.

As vertically integrated manufacturers of our own products in our own factory, we ensure each product meets our high standard of excellence, while providing opportunities to skilful artisans and a growing labour force dedicated to delivering the best possible products on time, every time. Our manufacturing hub is based in one of the fastest expanding urban areas in South Africa, and we have sales and distribution offices in Johannesburg and the USA. Bolstered by the current expansion of our purpose-built factory with significant growth potential, we are looking forward to a bright future.



MANUFACTURER OF PARASOLS

We are the biggest manufacturer of parasols in the whole of Africa



YEARS OF EXPERIENCE

We have been manufacturing our own parasols since 1990



STAFF MEMBERS

We supply jobs to over 100 employees in South Africa



COUNTRIES WE EXPORT TO

We ship our premium shade solutions all over world







stainless steel



rectangular

metres / feet 3.0 x 4.0m / 9.8 x 13.0 ft The Sky is a minimalistic free-floating shade solution that blends a mix of modern high-tech components with classic simplicity of design. The large horizontal canopy is ideal for substantial seating areas requiring unobstructed open space, while two or more may be grouped side-by-side for even bigger environments. With its intelligent use of assisting gears, the Sky is a breeze to open and close and the sturdy stainless steel TIG welded structure is rock-steady, even in strong winds.





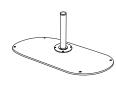


The opening and closing function is smooth and easy using the crank handle, while the reduction gearbox means one can easily open or close the canopy. The pivot box has been engineered to cope with all kinds of weather conditions.





Sky Floor Mount



Oval Metal Plate



Deck Mount



Underground Mount





Precision-engineered pivot box



Hard-wearing stainless steel fittings and structure



Reduction gearbox for easy opening & closing







hardwood & stainless steel or stainless steel



rectangular

metres / feet 3.0 x 4.0m / 9.8 x 13.0 ft 3.0 x 5.0m / 9.8 x 16.4 ft

At heart, the Papillon is the absolute socialite. Its dual post framework invites views and conversations to go on, unobstructed, in glorious shade and shelter, day and night. This unique range of shade cannot help but bring an air of grandeur to its surroundings. It stands alone as the largest of all Woodline shade solutions and yet this extraordinary shade can easily be extended further by articulating two or more Papillon structures together. Fabric walls can also be attached directly to the frame and awning to provide privacy and shelter from the wind.

Choice of 2 finish options:





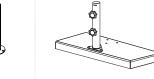
tainless steel and aluminium

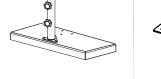


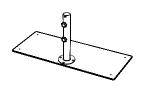
Two or more Papillon shades can be joined together, either side-by-side with the use of an additional rain gutter to create one continuous awning, or placed end-to-end extending the shaded area in length.













Deck Mount





Floor Mount

Rectangular Concrete Base

Rectangular Metal Plate

Underground Mount

Bayonet Mount





Reduction gearbox for easy opening & closing



Papillon Rectangular Metal Base, designed for stability



Rain gutter system when joining two Papillons







Picollo

Available in these shapes & sizes:

aluminium



octagonal / 8 ribs

metres / feet 3.0 / 10.0 3.2 / 10.5 3.5 / 11.5 (no tilt)



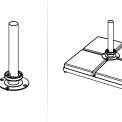
square / 8 ribs

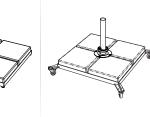
metres / feet 2.5 / 8.2 3.0 / 10.0 This ingenious side post parasol range is exceptionally versatile and remarkably hard-wearing. The Picollo boasts a 360° rotation and also a unique side-to-side tilting feature that is intelligently designed to allow the canopy to track the sun and cast the perfect shade throughout the day. The canopy fabric is attached using a quick-release system, making it a breeze to remove for seasonal changes or care and maintenance. Versatility, durability and aesthetic design all align to make the Picollo a genuine patron of shade.



360° rotation can be achieved on the Picollo spigot, and is kept in place with index notches. The spigot pole can be mounted to various base systems and may also be fixed directly into position with the Free Standing, Deck Mount, Underground Mount or Wall Mount options.















Picollo Spigot

Paver Base

Moveable Paver Base

Mono Concrete Slab Base

Deck Mount

Underground Mount

Wall Mount





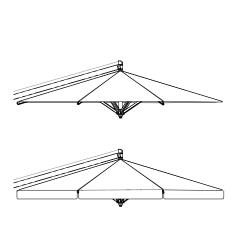
Shown here with Moveable Paver Base with locking wheels



Option of smooth crank system to open and close canopy



Left and right tilt can be locked into the desired angle



Canopy side profile, with & without optional valance







Pendulum

Available in these shapes & sizes:



octagonal / 8 ribs

metres / feet 3.5 / 11.5 4.0 / 13.1



square / 8 ribs

metres / feet 2.85 / 9.4 3.5 / 11.5



rectangular / 8 ribs

metres / feet
2.5 x 3.5 / 8.2 x 11.5
3.0 x 4.0 / 9.8 x 13.1

(not available in stainless steel and aluminium option)

Choice of 2 finish options:



hardwood and stainless stee



stainless steel and aluminiur





Strikingly bold, the Pendulum knows how to make the right impression. The Pendulum features 360° head-turning rotation, effortless opening and closing with a smooth crank system and a magnificent mix of premium quality stainless steel linkages, natural anodised aluminium and a eucalyptus hub. The Pendulum is poised at the pinnacle of side post parasols.



The Pendulum's patented canopy clip mechanism has been designed to facilitate the quick and simple attachment and removal of the entire canopy assembly. The canopy is attached with a stay that hooks onto the frame structure and clips the canopy securely into place.



Pendulum Spigot



Paver Base



Moveable Paver Base



Deck Mount



Underground Mount





Upper and lower hubs of the stainless steel and aluminium model (left) and hardwood and aluminium model (right)



Pendulum patented canopy clip mechanism



Smooth crank system to open and close canopy





Pavone

Available in these shapes & sizes:

aluminium



octagonal / 8 ribs

metres / feet 3.5 / 11.5



square / 8 ribs

metres / feet 3.0 x / 9.8



rectangular / 8 ribs

metres / feet 3.0 x 4.0 / 10.0 x 13.1

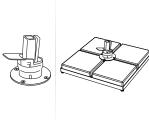


The Pavone offers the flexibility only a side post shade can offer, with the convenience of a cantilever system and the flexibility of a foldaway function. The small folded footprint saves you space, while the 360° Rotate and Recline function makes the Pavone one of the most flexible shade solutions.

Thisside post umbrella makes for more free space. It offers shade without the usual centre pole umbrella base taking up the space. This makes the

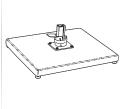
Pavone especially suited for large areas, but also for private use. Thanks to the easy-to-operate crank mechanism, the umbrella and the shade is held

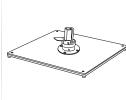






by a high-quality aluminium structure that is rotatable, reclining and retractable.









Floor Mount Pa

Paver Base

Moveable Paver Base

Mono Concrete Slab

Double Stack Metal Plate

Deck Mount

Underground Mount





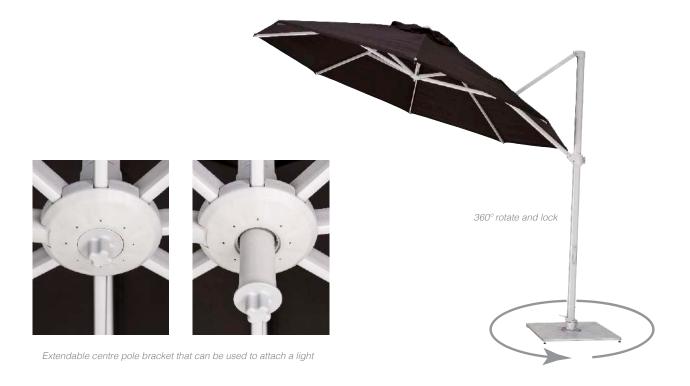
Convenient foot pedal with 360° rotate and lock mechanism



Recline the parasol up and down and easily lock into desired position



Aluminium pole and rib structure with stainless steel fitings







hardwood



hexagonal / 6 ribs

metres / feet 2.7 / 8.9 2.9 / 9.5

Meticulously crafted from the finest grade kiln-dried eucalyptus, laminated for strength and sourced only from 100% FSC certified timber mills, along with premium quality weather-resistant fabrics and high grade stainless steel fittings. The Safari is Woodline's original classic wooden parasol design that proves the warmth of wood is still as popular as ever.



octagonal / 8 ribs

metres / feet 3.0 x / 9.8 3.5 / 11.5 4.0 / 13.1 5.0 / 16.4



square / 4 ribs

metres / feet 2.0 / 6.6 2.5 / 8.2



square / 8 ribs

metres / feet 2.0 / 6.6 2.3 / 7.5 2.5 / 8.2 2.85 / 9.3 2.9 / 9.5 3.0 / 9.8 3.5 / 11.5 3.8 / 12.5



rectangular / 8 ribs

metres / feet 2.2 x 3.0 / 7.2 x 9.8 2.5 x 3.5 / 8.2 x 11.5 3.0 x 4.0 / 9.8 x 13.1



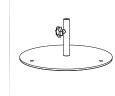
Features include a stainless steel pulley system for smooth opening and an easily removable canopy attachment system with stainless steel eyelets for seasonal changes or fabric care.



Concrete Base



Table Clamp



Round Metal Plate Base



Square Metal Plate Base







Deck Mount Ground Spike Bayonet Mount





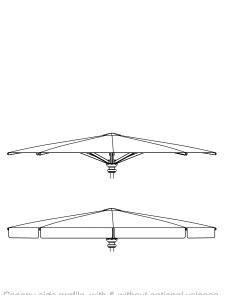
Square Metal Plate Base with handy nylon rollers



Laminated lower hub for strength and durability



Upper hub features dual stainless steel pulley system







All wood construction for a classic look





Bravura

Available in these shapes & sizes:





hexagonal / 6 ribs

metres / feet 2.7 / 8.9 2.9 / 9.5



octagonal / 8 ribs

metres / feet 3.0 x / 9.8 3.5 / 11.5 4.0 / 13.1 5.0 / 16.4



square / 4 ribs

metres / feet 2.0 / 6.6 2.2 / 7.2 2.5 / 8.2



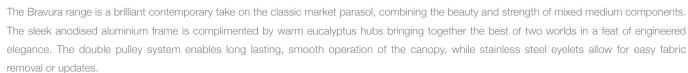
square / 8 ribs

metres / feet 2.5 / 8.2 2.85 / 9.3 2.9 / 9.5 3.0 / 9.8 3.5 / 11.5 3.8 / 12.5



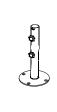
rectangular / 8 ribs

metres / feet 2.2 x 3.0 / 7.2 x 9.8 2.2 x 3.3 / 7.2 x 10.8 2.5 x 3.5 / 8.2 x 11.5 3.0 x 4.0 / 9.8 x 13.1 3.2 x 4.3 / 10.5 x 14.1





The double pulley system with genuine leather rope clip features stainless steel components enabling long-lasting, smooth operation of the canopy, and the stainless steel eyelets allow for easy fabric removal for washing or seasonal updates.



Floor Mount

Concrete Base



Table Clamp



Round Metal Plate Base



Square Metal Plate Base



Deck Mount





Ground Spike Bayonet Mount

31 woodline





Aluminium centre pole with dual pulley system



Secure stainless steel eyelet attachment system for easy removal



Leather rope clip and stainless steel hook for neat rope coiling





Aluminium pole and ribs with hardwood hubs





aluminium and stainless steel



octagonal / 8

metres / feet 3.0 x / 9.8 3.5 / 11.5

4.0 / 13.1



square / 8 ribs

metres / feet 2.85 / 9.3 3.0 / 9.8 3.5 / 11.5

Engineered for strength, the Storm is fashioned from ultra corrosion-resistant aluminium and marine grade stainless steel used in the construction of super-yachts. Its robust structure is designed to withstand the onslaught of nature's fury. Through careful consideration Woodline has selected and developed the most resilient canopy fabrics to be able to handle whipping winds and scorching sun, while the built-in quattro pulley system of pure stainless steel assures smooth and effortless operation day after day.



The 60mm diameter centre pole with its 2mm wall forms the backbone of the Storm. The pole, joint plates, pulleys, hubs and fittings including the canopy attachment eyelets are all forged from the highest grade stainless steel as is used in the construction of super yachts.











Floor Mount

Paver Base

Deck Mount

Underground Mount





The heart of the Storm is the smooth-sliding stainless steel hub



Storm Floor Mount fixed to the Paver Base



Secure stainless steel eyelet attachment system for easy removal







Mistral

Available in these shapes & sizes:

aluminium or hardwood



hexagonal / 6 ribs

metres / feet 2.5 / 8.2 2.7 / 8.9 2.9 / 9.5

3.0 / 9.8

The Mistral market parasol range, with its minimalist aesthetic look, perfectly illustrates the elegance of simplicity. Resilient, functional and maintenance free, it hits the mark with longevity and style. For OEM orders our premium grade screen printing and new digital printing option offer excellent branding opportunities for commercial applications, making the Mistral as comfortable in the marketplace as well as in the home.



square / 4 ribs

metres / feet 1.9 / 6.2 2.0 / 6.6 2.2 / 7.2 2.5 / 8.2 3.0 / 9.8

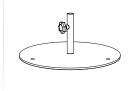


The Mistral features the option of hardwood or anodised aluminium ribs and pole with non-corrosive composite glass-reinforced upper and lower notches. The canopy opens effortlessly with a built in pulley system while the fittings are all made from stainless steel.

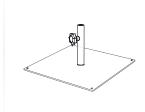
















Mistral Tube

Concrete Base

Round Metal Plate Base

Table Clamp

Square Metal Plate Base (no rollers)

Deck Mount

Ground Spike





Secure stainless steel eyelet attachment system for easy removal



Anodised aluminium pole with glass-filled composite upper and lower hubs



Hardwood option features colour matched upper and lower hubs







Available in these shapes & sizes:

aluminium and stainless steel



hexagonal / 6 ribs

metres / feet 2.0 x / 6.6 2.2 / 7.2 2.5 / 8.2

squa

square / 8 ribs

metres / feet 1.8 / 5.9 2.0 / 6.6 The Swift is a perfect parasol for small seating groups and compact areas like balconies and small gardens. Built with the finest materials available, this lightweight and portable design assures an easy setup and a trouble-free lifespan. The optional telescopic stainless steel pole makes it ideal for use over an outdoor table.



The only parasol on the market with a 25mm stainless steel centre pole. The height-adjustable pole option makes it a perfect solution for small spaces and getting your shade closer to your sun lounger, the handy pointed pole end also allows it to be used on the beach.

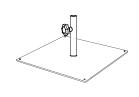




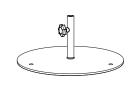
Swift Tube



Concrete Base



Square Metal Plate Base (no rollers)



Round Metal Plate Base



Ground Spike





Pole end with point allows for garden and beach use



Large wheel pulley system for easy tensioning, opening and closing



Secure stainless steel eyelet attachment system for easy removal





Taku

Available in these shapes & sizes:

aluminium



hexagonal / 6 ribs

metres / feet 2.5 / 8.2

2.7 / 8.9

2.9 / 9.5

3.0 / 9.8



square / 8 ribs

metres / feet 1.9 / 6.2 2.0 / 6.6

2.2 / 7.2

2.5 / 8.2

at great value. Featuring an ultra corrosion-resistant construction of composite components, aluminium pole and ribs with stainless steel pulley system. The Taku is perfectly positioned for any budget.

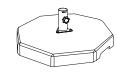
The Taku range of market parasols offers simple and effective design, engineered with fine workmanship from quality materials for long lasting service,



Available with silk screened or digitally printed branding, the versatile Taku is an affordable yet high quality option for all of your marketing campaign and advertising requirements. This is Woodline's top-selling, economical market parasol option.









Taku Tube

Concrete Base

Round Metal Plate Base

Ground Spike





Stainless steel locking pin and chain

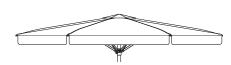


Pole made of corrosion resistant aluminium with non-corrosive composite upper and lower hubs



The view from underneath the Taku shows the refreshing minimalist design





Canopy side profile, with & without optional valance

Air vent for added stability







paver base

The Paver Base consists of a hot-dipped galvanised metal frame housing standard 40cm square paver slabs. To reduce shipping costs pavers can be purchased separately near installation location. Alternatively pavers can be included with base on special request.



mono slab base

Fits any Woodline pole or spigot and is the heaviest concrete base we offer, providing a more economical heavyweight solution. Comes with height adjustable feet.

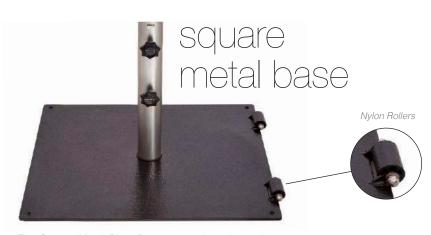


hexagonal concrete
base fits any of our
centrepole parasols with various
combinations of weights and tube
sizes available for desired applications.

Manufactured in our own plant using a unique
combination of 35 MPa concrete with extra steel
reinforcing fibre plus chemical additives & steel
wire reinforcing. Comes with indents on two sides
for easy handling and moulded stainless steel
inserts to take your choice of tube or spigot.







The Square Metal Plate Base comes in various sizes for various wind exposures. Selected sizes come with rollers to aid mobility.



The Double Stack is designed for our side post parasol ranges and also mounts any of the Woodline bolt-on pole stands to fit any of our shades.

round metal base

The Round Metal Plate Base comes in various sizes for various wind exposures and is powder coated as standard. It can also be bolted to the floor.

oval base

The Oval Metal Plate Base is designed for dual post parasols to be rock-steady in strong winds. It can also be bolted to the floor for even more stability.



Dual Hole System

rectangular metal base

Designed to fit the Papillon shade - two Papillons can be mounted end to end using the dual hole system. Can also be bolted to the floor for extra stability.





deck mount

The Deck Mount is a stainless steel bracket that is bolted directly between the framework of supporting beams underneath a wooden deck. Your choice of Woodline pole or spigot is then bolted from above through the deck and directly onto the bracket.



The Table Clamp can be mounted to any table top that has a centre hole (either from above or from below). The parasol's pole is secured with the shoehorn which is easily tightened using the single handwheel.

underground mount

The Underground Mount is designed to be concreted into the ground and is compatible with any of the Woodline shade solutions by means of a bolt-on pole stand for centre and dual pole shades or spigot poles for our side post shades.



ground spike

Woodline's Ground Spike secures the centre pole by being pushed into soft soil. A shoehorn is tightened against the centre pole with a handwheel.



in-ground bayonet

The In-Ground Bayonet Pole Stand consists of two stainless steel parts, the in-ground tube (to be concreted into the ground) and the bayonet tube (that slides into the in-ground tube and fastens when twisted).





branding

premium screen printed branding

Benefits of screen print branding:

- Corporate spot colours can be matched
- Good printing thickness for clear logos
- Good light resistance for outdoor use

Best suited for these applications:

- Bold, flat colour branding designs
- Pantone, metallic & luminous colours
- Solution dyed acrylic canopies
- Long lifespan brand campaigns

For the last thirty years Woodline Shade Solutions has been supplying a comprehensive range of top-quality, price-competitive OEM parasols for the local and international market. Well-known international brands and contract market customers alike have benefited from our premium grade screen printing, providing excellent branding opportunities for commercial applications, making our parasols as comfortable in the marketplace as they are in the home.







The screen printed method of branding is effective and long-lasting. A separate screen and positive film is required for each colour. We can print up to 8 colours, including Pantones, metallics and luminous colours. CMYK process, halftone and index print techniques are also available.

































latex ink digital printed branding

PROCESS

Benefits of digital print branding:

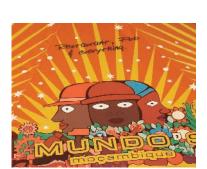
- No limits to your branding designs
- Fast turnaround time
- Low set up costs & easy re-orders

Best suited for these applications:

- All-over patterns & photographic designs
- Designs using gradients or colour fades
- Annual or bi-annual brand updates











protecting the environment, you should make latex ink a part of your future marketing campaigns.

Latex inks provide outdoor durability & versatility together with high quality odourless prints and a reduced environmental impact.

The water-based formulation provides healthier print production than solvent inks without trading off performance. It contains no

toxins, making it safe for use in dining areas, hospitals, schools, clinics etc. If your corporate mission statement includes a dedication to



Water-based latex inks are nickel-free and odourless, providing outdoor durability and a healthier environmental footprint than solvent inks. Our inks meet a range of stringent human health criteria represented by UL ECOLOGO® and GREENGUARD GOLD certifications.



























fabrics

UV, water, mildew & stain resistant fabrics that last

Woodline have partnered with the world's best fabric manufacturers to find the perfect solution for our parasol canopies. Colourfast and breathable while also being resistant to water, UV rays, mildew and stains, this fabric is built to last. Our Solution Dyed Acrylic, Acrylic and Syntec ranges are all screen-printable, while we utilise specially treated Natural Syntec for our digitally printed branding.

Solution Dyed Acrylic

exceptional fade resistance | stain & mildew resistant | water-repellant | breathable | bleach cleanable | won't shrink | 5 YEAR NON FADE WARRANTY



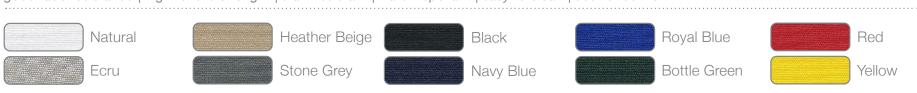
Primo Acrylic

very good fade resistance | stain and mildew resistant | water-repellant | breathable | easy to clean | won't shrink | 3 YEAR NON FADE WARRANTY



Syntec

good fade resistance | high tensile strength | stain resistant | water-repellant | easy to clean | cost-effective



furniture

made for the outdoors, functional and extremely durable

Created with the highest standards of craftsmanship and quality to bring you the ultimate choice in fine patio and garden furniture.





syrian director's chair

Not only are Woodline's directors chairs super comfortable to sit in, they can also be used as a strategic marketing tool. They can be personalised with logos, slogans or a sales message designed to complement your company branding, either with silkscreen or digital printing.



kalahari director's chair

The strongest feature of Woodline's director chairs is their portability. They are lightweight, fold up easily and are very comfortable to carry. They're also easily stacked and the canvas can be removed and replaced, giving your chair a new look. Simple and unassuming.



gobi deck chair

The foldable design allows the chair to be easily transported. These brandable deck chairs can be the finishing touch to your branded umbrella or simply a great addition to your current outdoor furniture. Suitable for patio, balcony, garden, or for camping, fishing and beach use.



hyper folding chair

The Hyper Folding Chair combines functional ergonomic design with Woodline's legendary hand-made solid timber construction and longevity. Stackable, foldable and perfect for indoor or outdoor use, the Hyper folding chair is at the absolute pinnacle of form meeting function.





namib chair

A timeless personification of the classic wooden outdoor chair, combining clean lines with outdoor durability and comfort. Crafted from Eucalyptus wood that is hard-wearing, highly resistant to rotting and impervious to the effects of sun, rain and frost.



monaco folding chair

The Monaco Folding Chair is a practical choice for social events and also for everyday use in your house. You can fold them flat or store them stacked or in a row. Ergonomically designed for maximum comfort for prolonged seating periods.



arizona chair

With subtle curvatures in its design, the Arizona Chair offers outdoor longevity along with added style, featuring wide arm rests, extended back support for good posture and our famous rock-solid construction. Equally at home around a dining table or patio.

karoo stool



Light enough to carry, foldable for easy packing and hand made with our usual high attention to detail, the Karoo Stool is not only ideal for the home and garden, but also for outdoor shows, sporting events or anywhere requiring a simple and fast seating solution.



pacific 600 sun lounger

There are few things that help us make the most of good weather as much as a comfortable sun lounger that offers total relaxation without you having to concern yourself about its strength and durability. 600mm wide, it has 3 height options and comes with handy wheels.

pacific 600 deluxe sun lounger

Elevating our Sun Lounger design to a whole new level, the Deluxe 600 can be reclined and adjusted to suit your personal needs. The slide-out table offers a home for your book, sundowner or snacks and the wheels make moving it a cinch.

pacific 800 sun lounger



weber barbeque trolley



Just when you thought you were the ultimate braai master along comes an accessory that will elevate your barbeque abilities to another level. An absolute must-have for anyone spending time cooking outdoors, this handy foldable & portable table fits neatly alongside your Weber barbeque.



mar

marula table

A handy addition to your patio or garden, our Marula Table offers you more space for your book, drink or snack. Foldable and stackable, the Marula Table is small enough to easily transport yet big enough to give you the flat working space that you require.

tambotie table

Versatile and durable, our Tambotie Table is your outdoor picnic serving solution that is both stylish and low maintenance. Equally at home outside a pavement café or outdoor eating area, the fold-down Tambotie hits all the marks. Comes with the option of a handy umbrella hole.

baobab table



arizona bench

Our 3 seater Arizon Bench is a durable and weather-resistant addition to your garden or patio space, inviting open conversations while also providing a perfect place for those private moments of reflection. An investment to finish off any outdoor space.



care & maintenance

The extreme nature of the outdoors dictates that proper care & maintenance will extend the lifespan of any item



Frames

Constructed from the finest quality aluminium, marine grade stainless steel and durable and sustainable eucalyptus timber. Our frames have been tested in some of the world's most inhospitable environments and have only ever benefited from the appropriate application of caution and common sense in excessive wind conditions.

We advocate the use of our cover bags to prolong the life of the canopy frames and their covering fabrics. We recommend the closure and safe storage of any collapsible and removable components when the parasol is not in use or when winds are expected to exceed 40 km/h (25 mph).

Wooden Components

We only use sustainable eucalyptus timber hand-picked for its strength, weather-resistance, and replenishment efficiency from the world's finest FSC-accredited plantations and timber mills. Our wooden components are treated with marine yacht varnish to fortify them for outdoor living. We recommend the periodic care of wooden components with a light sanding and reapplication of the varnish coating once a year to maintain the natural beauty of the wood.

Fittings

All fittings, nuts, bolts, pulleys and cleat components are made with high grade stainless steel and weatherproof nylon. Maintaining these fittings and components is imperative to the longevity and the proper operation of the shade system. A simple occasional fresh water rinsing will help keep them working well and looking good.

Bases

It is essential to pick the right base for your parasol, consult the options for each product and talk to our sales team to ensure that the parasol you choose has the appropriate base to keep it anchored properly.

Fabrics

Our canopies and fabric covers are made from the most durable, colourfast, and dirt-repellent fabrics in the world. That said, proper care such as storage when not in use and cleaning from time to time will undoubtedly extend their lifespan.



UV RESISTANT



WATER/STAIN RESISTANT



BREATHABLE



MOULD RESISTANT



PROTECTS FROM UV

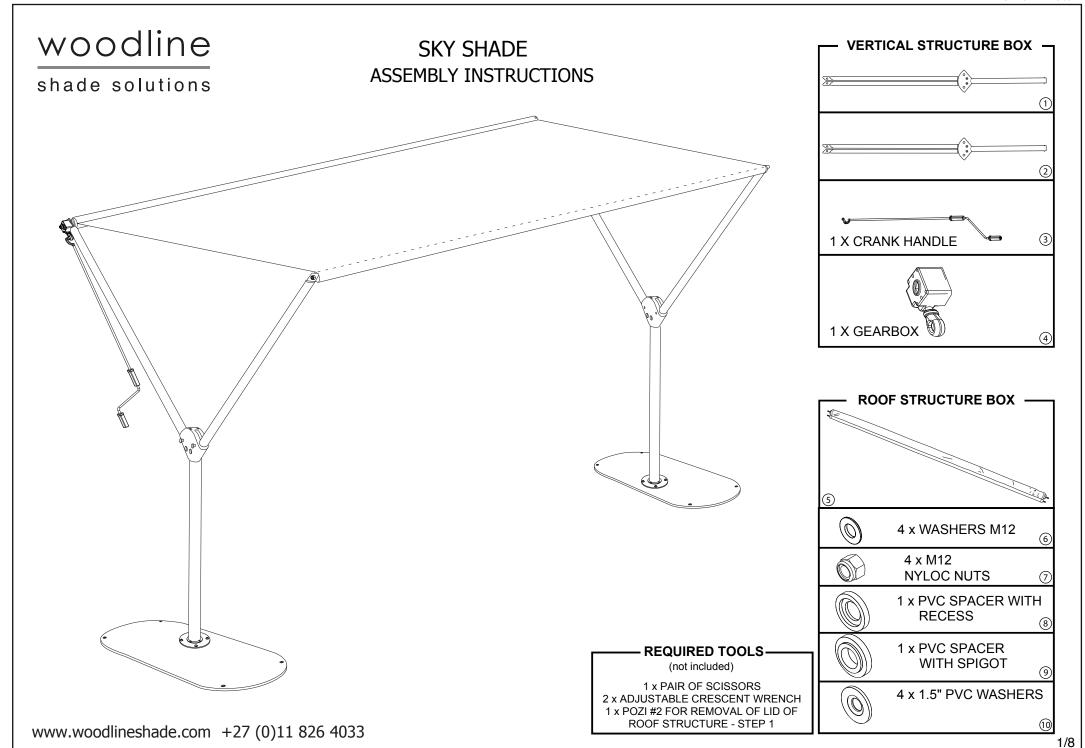


EASY CARE

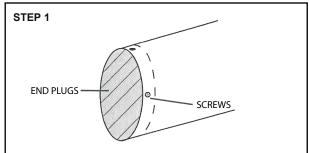


...because life's better outside

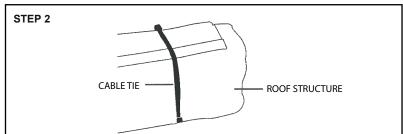




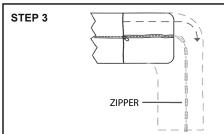
Steps 1-5: instructions for unpacking and preparation for assembly



Remove the roof structure & canopy from the protective tube. The wooden end plugs are secured using screws which must be removed to get the end plugs out.



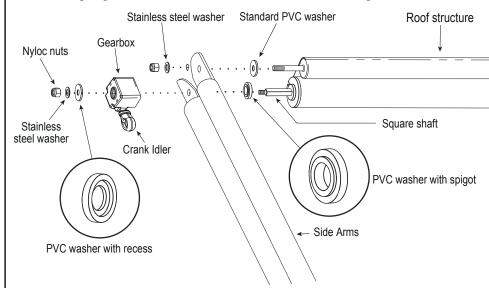
Using scissors, cut down the length of the plastic bag containing the roof structure. The clean inner surface can then be used as a working surface. Cut the cable ties which holds the roof structure together (rollers, side rollers and canopy). Be careful to not cut or damage the fabric.



The two ends of the protective cover bag are folded back over the roof structure. These must be carefully pulled outwards before unzipping. Remove the protective cover bag by undoing the zipper.

Note: it is recommended that you use cotton gloves when handling the canopy to avoid dirty marks on the canvas. Ensure that you are working in a clean area with ample space. It is advisable to lay the roof structure on a clean surface so the cover bag and roof canopy do not get marks from a dirty surface. The plastic covering can be used for this purpose.

STEP 4 – Aligning roof structure with vertical structure and winch/gearbox



There are threaded shafts at each end of the roof structure. One end of the roof structure joins the flat ended vertical structure which fits the gear box. Before positioning the vertical structures, decide at which end you want to position the gear box. The gear box is used for opening and closing the structure and must be accessible with the crank handle. The minimum recommended space requirement is 50,8cm. Once you have decided, place the vertical structure at 90° to the roof structure so that the gear box faces outwards. The chains with stainless steel pins on the vertical structure should also face outwards (away from the roof structure).

STEP 5

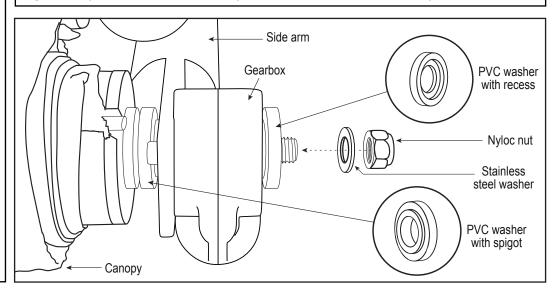
Identify and properly align the PVC washers in their correct position between the vertical structure with gearbox/winch and the rollers as illustrated.

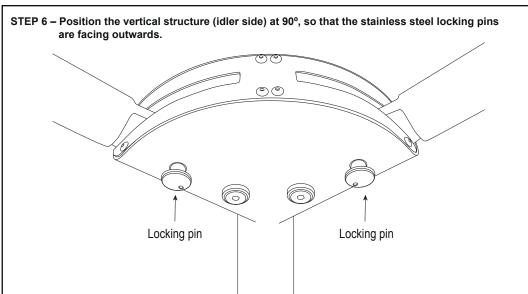
Align the square shaft on the one side roller with the square opening on the gear box. Insert the shaft into the gearbox, if it does not fit properly, turn back the crank holder on the gear box until the square hole is aligned and insert.

Place the female PVC spacer against the gear box on the outside of the square shaft centre pole and add the stainless steel washer and Nyloc nut.

Insert the threaded shafts of the side rollers into each of the side arms and add the stainless steel washers and remaining Nyloc nuts.

Tighten the Nyloc nuts to the point where they hold firm, but the rollers still rotate freely.





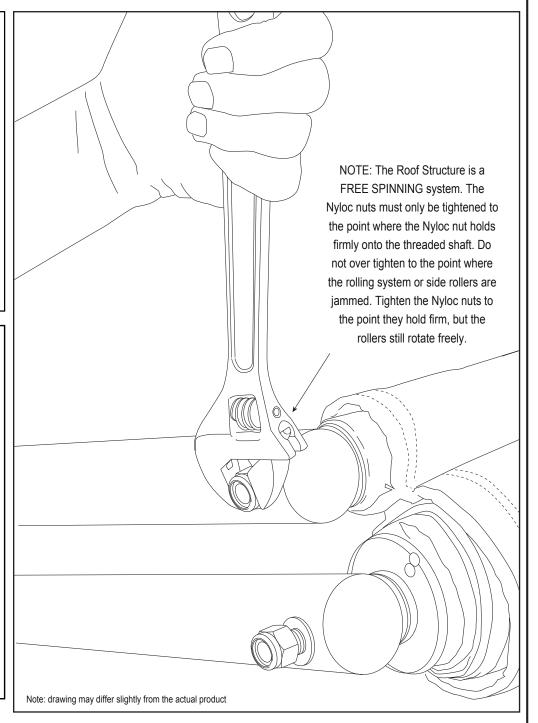
STEP 7 – Aligning roof structure with 2nd vertical structure (idler side) Roof structure Roof structure Nyloc nut Stainless Stainless steel washer It is recommend to lubricate threaded shafts to prevent the Nyloc nuts from freezing due to friction (Vaseline or Copper Slip is recommended).

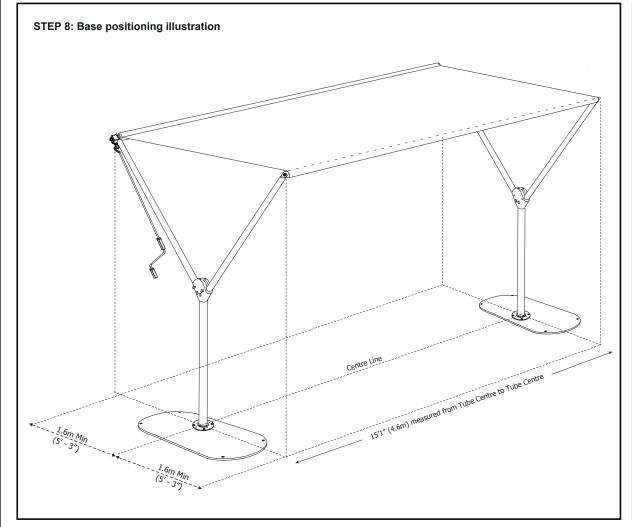
Identify and properly align the PVC washers in their correct positions between the vertical structure (idler side) and rollers as illustrated.

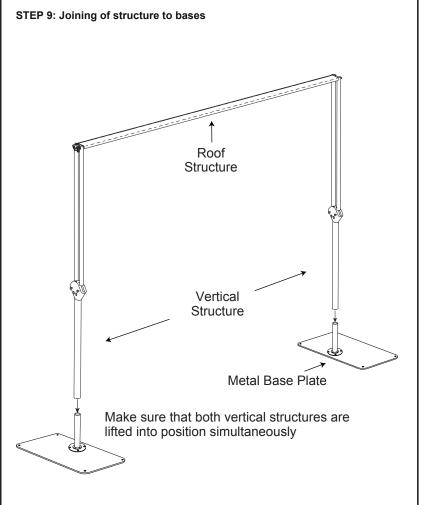
Note: 0

Insert the threaded shafts on the side rollers into each of the side arms and add all the stainless steel washers and remaining Nyloc nuts.

Tighten the Nyloc nuts to the point they hold firm, but the rollers still rotate freely.







STEP 8

Make sure the selected base system is in the correct position before raising the assembled Sky structure and placing it in the stainless steel tubes.

The stainless steel tubes must be aligned and positioned so the centre to centre distance exactly matches the length of the roof structure and the bases sit perpendicular to the roof structure.

For the 4.6m roof structure, the distance from centre to centre of the stainless steel tubes is exactly 4.6m.

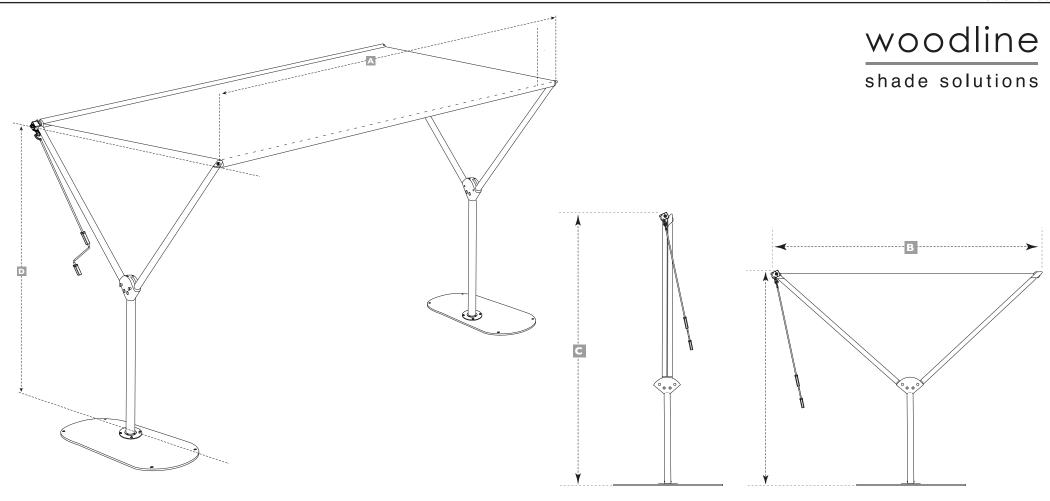
The centre line must be at least 1.6m away from the nearest obstruction on both sides (in the direction the canopy opens).

See separate instructions for base system assembly details. Instructions are included in the base system box.

STEP 9

Use two people to lift both vertical structures into position simultaneously.

Lower the two vertical structures into the stainless steel tubes at the same time.



- A Canopy length
- **B** Width of canopy when fully extended
- **C** Top clearance height of structure
- **D** Head clearance when fully extended

model	shape	A (size)	В	С	D
Sky Shade	Rectangle	4m	2,85m	2,94m	2,30m

All vertical measurements are taken from the ground level, including rectangular metal base.

All imperial measurements have been converted from metric and are rounded to the nearest inch. For exact dimensions refer to metric measurements.

Opening the Sky

The Sky can be opened by inserting the crank handle into the crank holder on the gearbox and then turning the crank handle. The direction of rotation to open the roof structure is determined by the rotation direction when the product was closed. This may vary each time the product is opened or closed. When opening, make sure the roof structure opens freely. The weight of the arms will cause the roof structure to open freely as the canvas is unwound.

DO NOT FORCE the roof structure open if it seems to be jamming. This may result in damage to the crank handle or the gear mechanism.

If there is any resistance when opening, check that the rollers are able to move freely. If the rollers do not move freely, check the Nyloc screws. These should not be overtightened and should allow enough for free movement. If they are too tight, loosen them.

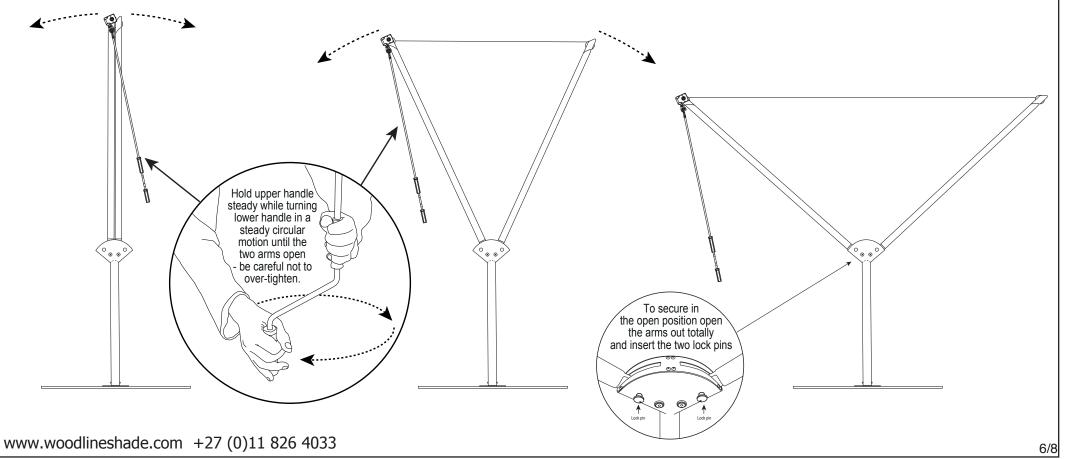
When all the canvas has been unrolled, the roof structure will be in the open position. To secure the system in this position insert the two locking pins through the pole structure and the arms until they click into place. If the holes are not aligned, lift or pull the arms a little to get the pins to align.

Finally, slightly tighten the winch handle to get a perfectly taught roof structure.

Closing the Sky

Before closing or covering with a cover bag, ensure the canvas is dry. If the canvas is closed and packed away when wet, it may result in mildew. If left unattended this may result in permanent staining.

Before closing the shade structure, make sure that the two locking pins are removed first. The Sky can be closed by inserting the crank handle into the crank holder on the gearbox and then turning the crank handle. The direction of rotation to close the roof structure is determined by the rotation direction when the product was opened. This may vary each time the product is used. When closing, make sure the roof structure closes freely. The arms of the roof structure should close freely as the crank handle is wound until all the canvas is accumulated. Cover with provided cover bag (see overleaf).

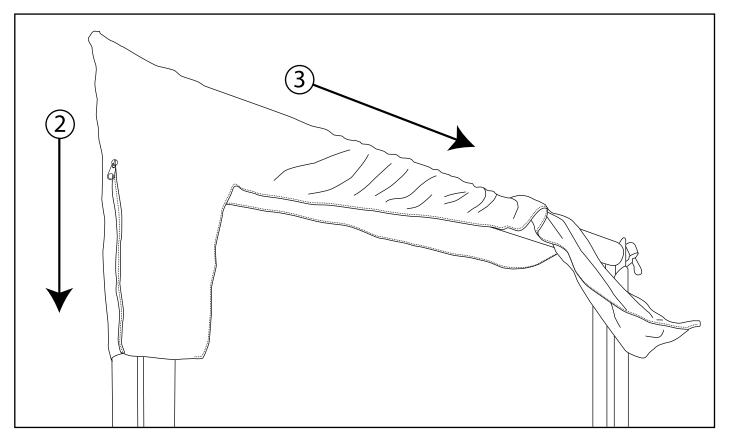


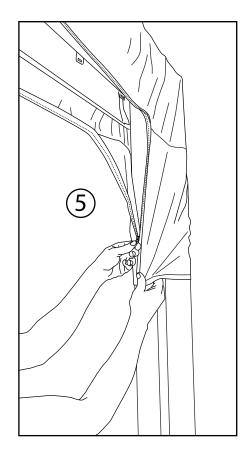
USING THE PROTECTIVE COVER BAG:

woodline
shade solutions

The protective cover bag can be put on by one person, although it is easier to do the process with two people.

- 1) Close the Sky shade by turning the crank handle until the roof sides have retracted totally to the centre.
- 2) Slip one side of the cover bag over the closest corner of the roof structure so that is rests comfortably, leaving the underside zip open.
- 3) Guide the centre part of the cover bag over and along the roof structure until the far corner is also covered securely.
- 4) Ensure the cover bag rests nicely centred over the roof structure, with both sides hanging down to the same level.
- 5) There are two zips sliders on the underside of the roof structure, one on each side. Zip them both up to meet at the centre of the roof structure.





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CARE AND MAINTENANCE

Every Woodline shade solution is meticulously engineered to maximize not just their form and functions, but also to make sure that they outlast even the harshest conditions. Each item is crafted from the finest marine grade weather-resistant materials, specifically selected for their ability to endure. Though our shade solutions are built to last, the relentless and extreme nature of the outdoors dictates that proper care and maintenance will always extend the lifespan of any item.

FRAMES

Constructed from the finest quality aluminum, high grade stainless steel and durable and sustainable eucalyptus timber. Our frames have been tested in some of the world's most inhospitable environments and have only ever benefited from the appropriate application of caution and common sense in excessive wind conditions.

We advocate the use of our cover bags to prolong the life of the canopy frames and their covering fabrics. We recommend the closure and safe storage of any collapsible and removable components when the parasol is not in use or when winds are expected to exceed 24.8 mph (40 km/h).

WOODEN COMPONENTS

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We recommend the periodic care of wooden components with a light sanding and reapplication of the varnish coating once a year to maintain the natural beauty of the wood.



FITTINGS

All fittings, nuts, bolts, pulleys and cleat components are made with high grade stainless steel and weatherproof nylon. Maintaining these fittings and components is imperative to the longevity and the proper operation of the shade system. A simple occasional fresh water rinsing will help keep them working well and looking good.

BASES

It is essential to pick the right base for your parasol, talk to our sales team to ensure that the parasol you choose has the appropriate base to keep it anchored properly.

FABRICS

Our canopies and fabric covers are made from the most durable, colorfast, and dirt-repellent fabrics in the world. That said, proper care such as storage when not in use and cleaning from time to time will undoubtedly extend their lifespan.













WIND GUIDELINES

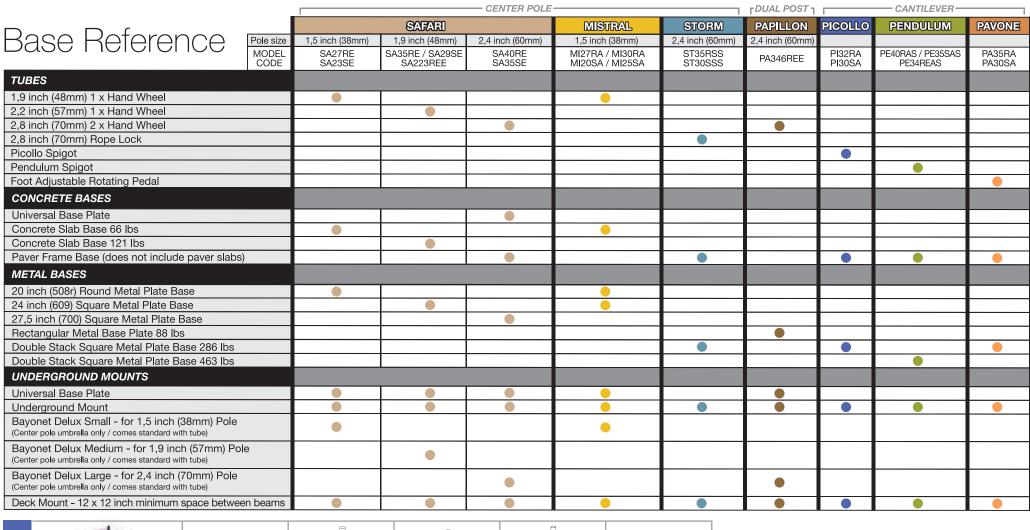
*The umbrella should always be closed during very windy conditions. As with all umbrellas, common sense wind guidelines prevail: if it is too windy to enjoy sitting outside under the umbrella, the umbrella structure should be lowered, folded and secured with the strap.

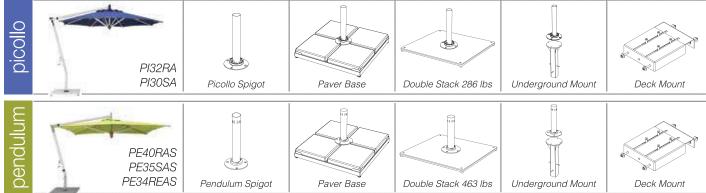
*When unattended, the umbrella structure should always be left in the closed position with the canopy folded properly, securely strapped with the cover bag placed over the umbrella.

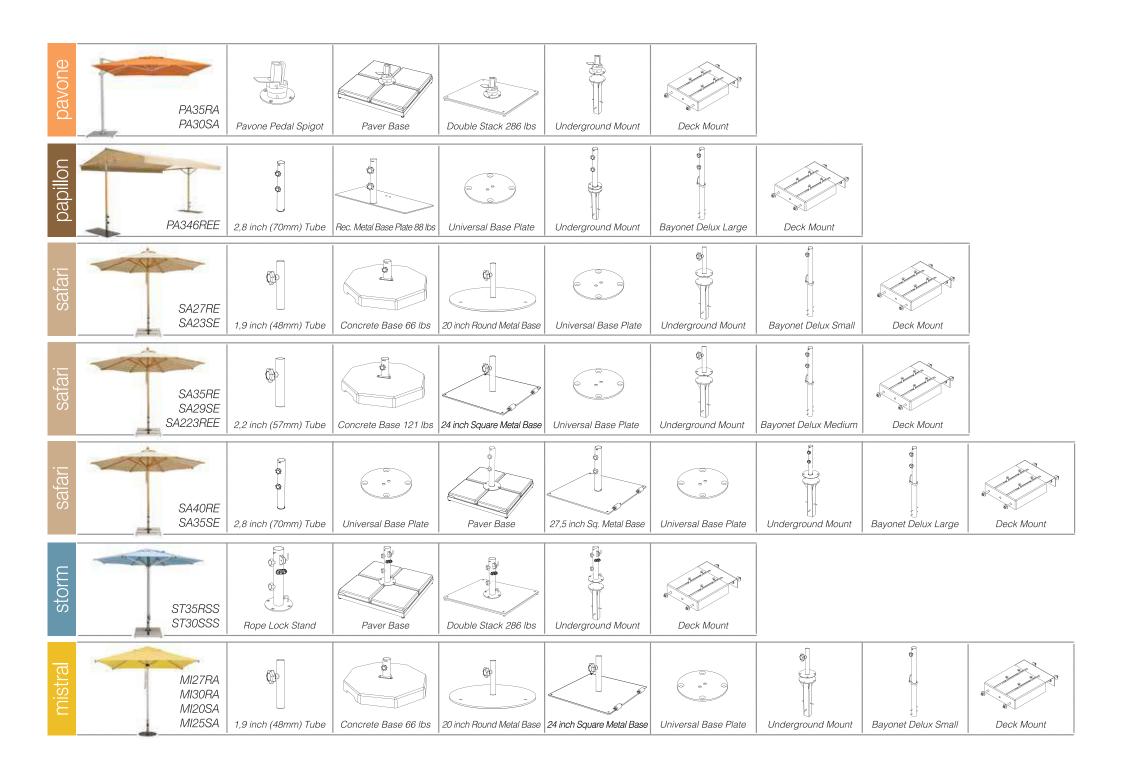
*The umbrella structure must always be lowered, properly folded and strapped during heavy rains, thunderstorms, hail or any other severe weather conditions. Always anticipate to give time to properly fold the canopy, as during severe conditions if not folded properly, the fabric may become damaged.

*If very extreme weather conditions are anticipated, the umbrella structure should first be lowered, folded properly, strapped and placed in the cover bag. Then the entire umbrella structure should be removed from the base and stored in a clean, dry location.

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